

NOTICE: Judgment may be based on indirect test and technical literature. The OSHA Hazard Communication Standard only requires SDS's and special labeling for materials defined as "HAZARDOUS"; see 29 CFR 1910.1200 (c). This document may be about a product which is NOT hazardous but is provided as information for our customers. See references for information.

SECTION 1. IDENTIFICATION

Product Identifier: Bio-6
Product Use: Ink Degradent, Stain Remover & Degreaser
Manufactured by: Kor-Chem, Inc.
5800 Bucknell Drive
Atlanta, GA 30336

Product Identification # (PIF): 01656
Emergency Telephone #: 1-800-255-3924 ChemTel
General Information #: 404-344-9580
Date Prepared: December 20, 2016

SECTION 2. HAZARD(S) IDENTIFICATION

GHS Hazard Codification



Signal Word: WARNING

Hazard Statement	Category	Code	Hazard Class
May be fatal if swallowed and enters airways	1	H304	Aspiration Hazard
Causes skin irritation	2	H315	Skin Irritation
Causes serious eye irritation	2A	H320	Eye Irritation
May cause respiratory irritation	3	H335	STOT: SE, Respiratory Tract Irritation
May cause drowsiness or dizziness	3	H336	STOT, Single Exposure; Narcotic effects
Harmful to aquatic life	3	H402	Hazardous to the Aquatic Environment, Acute

Precautionary Measures:

Category	Code	Statement
Prevention	P261 P264 P271 P272 P280	Avoid breathing fumes/mists/vapors/sprays. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	P301+P310 P331 P302+P352 P321 P332+P313 P362 P304+P340 P312 P305+P351+P338 P337+P313	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting. IF ON SKIN: Wash with soap and water. Specific treatments: See Section 4 First Aid Measures. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if easy to do so. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Storage	P403+P233 P405	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	P501	Dispose of contents/container in compliance with all Federal, State/Provincial and local laws and regulations.

Hazards not otherwise classified: Repeated or prolonged exposure may cause dermatitis (drying of skin).

SECTION 3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Common Name	CAS #	Concentration Range %
Dibasic Ester	DBE	Mixture	55 – 59
Diethylene glycol monobutyl ether	Glycol ether DB	112-34-5	36 – 40
Proprietary surfactant	None	Proprietary	3 – 7

SECTION 4. FIRST AID MEASURES

Eyes: Flush well with water for at least 15 minutes, holding eyelids open. Remove any contact lenses and continue rinsing. Seek medical attention if irritation persists.

Skin: Wash well with soap and water. Remove contaminated clothing and launder before reuse. If irritation develops and persists, seek medical attention.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. If breathing is difficult, have a trained person administer oxygen. If respiration stops, have a trained person administer artificial respiration by way of pocket mask equipped with one-way valve or other proper respiratory device – Do NOT use mouth-to-mouth method if victim inhaled material. Call a physician.

Ingestion: DO NOT INDUCE VOMITING. Call a physician immediately. Never give anything by mouth to an unconscious person. Rinse mouth with water. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

SECTION 5. FIRE-FIGHTING MEASURES

Flash Point: >210°F (99°C)

Flammability: Class IIIB Combustible Liquid

Extinguishing Media: Foam, dry chemical, carbon dioxide fire extinguishers, water spray. Do not spray water directly on fire. Use water spray to cool containers.

Specific hazards arising from chemical: None known.

Hazardous combustion products: Carbon monoxide and carbon dioxide.

Firefighting protective equipment: Wear a self-contained breathing apparatus with a full face piece operated in the positive pressure demand mode with appropriate turn-out gear and chemical resistant personal protective equipment.

Sensitivity to static discharge: This product is a Class IIIB combustible.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: Use personal protective equipment (Section 8). Eliminate all ignition sources. Ventilate area. Avoid breathing fumes/mists/vapors/sprays. Wash thoroughly after handling.

For Small Spills: Avoid release to the environment. Spilled material may be slippery. Avoid dispersal of material and runoff into soil, waterways, drains and sewers. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Wash walking surfaces with water. Dispose of contaminated absorbent material in accordance with local, state and federal regulations.

For Large Spills: Large spills cannot occur due to packaging.

SECTION 7. HANDLING AND STORAGE

Handling: Wear personal protection equipment (Section 8). Use only outdoors or in a well-ventilated area. Avoid breathing fumes/mists/vapors/sprays. Never use welding or cutting torch on or near drum (even empty) because product can ignite explosively. Do not premix with other chemicals. Empty containers may contain residue and can be dangerous. Do not eat, drink or smoke in work areas. Wash thoroughly after handling. Avoid release to the environment.

Storage: Keep away from heat, flame, or sunlight. Keep from freezing. Keep container tightly closed when not in use. Store locked up. Store in a well-ventilated place. Protect from physical damage. Store away from strong oxidizing agents, acids, bases and reducing agents.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<u>Ingredient</u>	<u>CAS #</u>	<u>OSHA/PEL</u>	<u>ACGIH/TLV</u>	<u>STEL</u>
Dibasic Ester	Mixture	1.5ppm	Not determined	Not determined
Diethylene glycol monobutyl ether	112-34-5	Not determined	10 ppm	Not determined
Proprietary Surfactant	Proprietary	Not determined	Not determined	Not determined

Engineering Controls: Provide adequate ventilation. Keep the risk of exposure to a minimum.

Personal protective equipment:

Eye: Safety glasses with side shields or splash proof goggles and face shield.

Skin: Chemical resistant (impervious) gloves. Normal materials handling clothing.

Respirator: Use NIOSH approved protection if PEL is exceeded.

Other: Use only in a well ventilated area. Do not eat, drink or smoke while handling. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Colorless, clear liquid	Upper/Lower flammability limits	Not determined
Odor	Ester, ether	Vapor pressure	Not determined
Odor threshold	Not determined	Vapor density (Air = 1)	Not determined
pH	Not applicable	Specific gravity (water = 1.0)	1.008 g/ml
Melting point	Not determined	Solubility	Negligible in water
Freezing point	Not determined	Partition coefficient	Not determined
Boiling point	Not determined	Auto-ignition temperature	Not determined
Flash point	>210°F (99°C)	Decomposition temperature	Not determined
Evaporation rate (n-butyl acetate=1)	<1	Viscosity	Not determined
Flammability	Class IIIB Combustible	VOC by weight	0%

SECTION 10. STABILITY AND REACTIVITY

Reactivity: Not reactive under normal conditions.

Chemical stability: Stable under normal, ambient temperature and conditions.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Conditions to avoid: Heat, flame and sparks. Keep from freezing. Do not mix with other chemicals

Incompatible materials: Avoid strong oxidizing agents, acids, bases and reducing agents.

Hazardous combustion products: Carbon monoxide and carbon dioxide.

SECTION 11. TOXICOLOGICAL INFORMATION

Toxicity:

Oral (LD50 Rat): Not determined

Dermal (LD50 Rabbit): Not determined

Inhalation (LC50 Rat): Not determined

Skin corrosion/irritation: Skin irritant. Symptoms may include skin reddening, swelling and itching. Prolonged contact may cause skin drying (dermatitis).

Serious eye damage/irritation: Serious eye irritant. Symptoms may include a burning sensation, tearing, swelling and redness.

Respiratory or skin sensitization: Inhalation of mists/vapors may cause irritation of respiratory tract. Symptoms may include coughing and difficulty breathing.

Germ cell mutagenicity: No data available

Carcinogenicity: NTP/IARC/OSHA Carcinogen: No

Reproductive toxicity: Not available

STOT-single exposure: May cause respiratory tract irritation. May cause dizziness or drowsiness.

STOT-repeated exposure: Not classified

Aspiration hazard: May be fatal if swallowed and enters airways

Ingestion: May be harmful if swallowed. May cause drowsiness or dizziness. May be fatal if swallowed and enters airways.

Likely routes of exposure: Eyes, skin and inhalation

Interactive effects: Persons with severe skin, liver or kidney problems should avoid use.

SECTION 12. ECOLOGICAL INFORMATION

Toxicity:

96h LC-50 (fish): 20 – 200 mg/l

96h EC-50 (invertebrates): 20 – 200 mg/l

48h LC-50 (algae): 20 – 200 mg/l

Persistence and degradability: Expected to be readily biodegradable.

Bioaccumulative potential: Dibasic Ester does not bioaccumulate in the environment.

Mobility in soil: Mobile in soil.

Other adverse effects: Harmful to aquatic life – Avoid release to the environment

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal of Wastes: Do not dump into sewers, on the ground or into any waterways. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Harmful to aquatic life - Avoid release to the environment.

Contaminated Packaging: Since emptied containers retain product residue, follow label warnings even after container is emptied.

Do not cut, drill, grind or weld on or near the container.

RCRA: Not applicable.

SECTION 14. TRANSPORT INFORMATION

United States DOT:

Not regulated

IATA and IMDG:

Not regulated

Marine Pollutant (IMDG Code): Not listed (49 CFR 172.101).

Harmful to aquatic life

Transportation in bulk (IMDG - Annex II of MARPOL 73/78 and IBC Code): Not offered in bulk for transport overseas.

SECTION 15. REGULATORY INFORMATION

TSCA: All components of this product are on the TSCA inventory or are exempt from TSCA inventory requirements under 40 CFR 720.30.

SARA Section 302: The components of this product are either not regulated or regulated, but present in negligible concentrations.

SARA TITLE III Section 311/312:

Immediate (Acute) Health	Yes	Fire Hazard	No
Delayed (Chronic) Health	No	Reactive Hazard	No

SARA Title 313: This material contains the following chemical components with known CAS numbers subject to reporting requirements (40 CFR 372): Diethylene glycol monobutyl ether CAS# 112-34-5, percent by wt. = 38% (glycol ethers category).

CERCLA: This product does not have a reportable quantity.

United States Right-To-Know: None known.

Proposition 65: This material does not contain any chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

RCRA: Not applicable

SECTION 16. OTHER INFORMATION

Date Prepared: December 20, 2016

Hazard Ratings (HMIS): Health 2, Flammability 1, Reactivity 0. Personal Protection Rating to be supplied by user based on use conditions.

Carefully read all instructions on label before handling this product.

Keep out of reach of children.

FOR INDUSTRIAL USE ONLY"

Abbreviation	Full Name/Explanation
ACGIH	American Conference of Government Industrial Hygienists
CAS	Chemical Abstract Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CNS	Central Nervous System
CFR	Code of Federal Regulations
DOT	Department of Transportation
EC	Effective Concentration
HMIS	Hazardous Material Information System
IARC	International Agency for Research on Cancer

LC	Lethal Concentration
LD	Lethal Dose
NA	Not Applicable
ND	Not Determined
NE	Not Established
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
RCRA	Resource Conservation Recovery Act
SARA	Superfund Amendments and Reauthorization Act
SE	Single Exposure
STEL	Short-Term Exposure Limit
STOT	Specific Target Organ Toxicity
TLV	Threshold Limit Value
TSCA	Toxic Substance Control Act
VOC	Volatile Organic Compounds

The information contained herein is based on data available to us and is believed to be correct. We make no warranty, however, expressed or implied regarding the accuracy of these data or the results obtained from the use thereof.

Regulatory Standards: DOT TITLE 49, Code of Federal Regulations 172.101: Parts 100 to 177, Revised 10/1/92.

SUPER FUND AMENDMENTS REAUTHORIZATION ACT OF 1986, TITLE III TOXIC SUBSTANCE CONTROL ACT LIST (TSCA)- INGREDIENTS LISTED. REGISTRY OF TOXIC EFFECTS OF CHEMICAL SUBSTANCES NATIONAL TOXICOLOGICAL PROGRAM (NTP) REPORT OF CARCINOGENS INTERNATIONAL AGENCY FOR RESEARCH ON CANCER (IARC) MONOGRAPHS, OCCUPATIONAL SAFETY & HEALTH REGULATIONS. CODE OF FED. REGS. FOOD & DRUG, 21 PARTS 170 to 199, Revised 4/1/91, 173.310.